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## **Product Specification**



Product: Octyl Isobutyrate, Natural

FEMA No: 2808

CAS No: 109-15-9

CFR No: 117

Chemical name or Synonyms: Octyl-2-Methylpropanoate

Empirical Formula: C<sub>12</sub>H<sub>24</sub>O<sub>2</sub>

Declaration in USA: Natural

EEC: Natural flavoring substance

Appearance: Colorless to pale yellow liquid

Odor: Fruity, fatty fragrance suggestive of grape

Boiling Point: 245°C

Flash Point: 105°C

Specific Gravity @ 25°C: 0.850-0.860

(for liquids only)

Refractive Index @ 20°C: 1.420-1.425

(for liquids only)

Purity (GLC): 98% Min

Solubility: Soluble in alcohol and dipropylene glycol;

insoluble in water

Storage and Shelf Life: Store in stainless steel or phenolic lined containers,

tightly sealed, away from light and ignition sources.

24 months shelf life

Revision #2 8/17/2022