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Product Specification



Product: Ethyl Isovalerate, Natural

FEMA No: 2463

CAS No: 108-64-5

CFR No: 117

Chemical name or Synonyms: Isovaleric acid ethyl ester

Empirical Formula: $C_7H_{14}O_2$

Declaration in USA: Natural

EEC: Natural flavoring substance

Appearance: Colorless to pale yellow liquid

Odor: Strong fruity; vinous, apple like on dilution

Acid Value: 2.0 Max

Boiling Point: 135°C

Flash Point: 35°C

Specific Gravity @ 25°C: 0.860-0.865

(for liquids only)

Refractive Index @ 20°C: 1.395-1.399

(for liquids only)

Purity (GLC): 98% Min

Solubility: Slightly soluble in alcohol and most fixed oils,

soluble in propylene glycol

Storage and Shelf Life: Store under cool conditions in a clean environment away

from light and ignition sources. Recommended storage

in unopened containers-24 months shelf life

Revision #3 8/10/2022