

# Product Specification



The Natural Choice for Flavor  
and Fragrance Ingredients

<b>Product:</b>	<b>Isobutyl Propionate, Natural</b>
<b>FEMA No:</b>	<b>2212</b>
<b>CAS No:</b>	<b>540-42-1</b>
<b>CFR No:</b>	<b>117</b>
<b>Chemical name or Synonyms:</b>	<b>2-methylpropyl propanoate</b>
<b>Empirical Formula:</b>	<b>C<sub>7</sub>H<sub>14</sub>O<sub>2</sub></b>
<b>Declaration in USA:</b>	<b>Natural</b>
<b>EEC:</b>	<b>Natural flavoring substance</b>
<b>Appearance:</b>	<b>Colorless to pale yellow liquid</b>
<b>Odor:</b>	<b>Sweet, Fruity</b>
<b>Flash Point:</b>	<b>27°C</b>
<b>Specific Gravity @ 25°C: (for liquids only)</b>	<b>0.861-0.870</b>
<b>Refractive Index @ 20°C: (for liquids only)</b>	<b>1.395-1.400</b>
<b>Purity (GLC):</b>	<b>95% Min</b>
<b>Solubility:</b>	<b>Soluble in most organic solvents; insoluble in water; miscible in alcohol</b>
<b>Storage and Shelf Life:</b>	<b>Store under cool conditions in a clean environment away from light and ignition sources. Recommended storage in unopened containers – 24 Months shelf life</b>

Revision #3 8/14/2022